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### Amendments to the Claims

This listing of claims replaces all prior versions and listings of claims in the application.

# Listing of Claims

1-25. (Canceled)

26. (Currently Amended) A method of manufacturing a semiconductor device comprising:

providing a semiconductor film on an insulating surface;

providing said semiconductor film with a catalyst metal-containing material;

crystallizing said semiconductor film by heating in a way that causes said catalyst metal to diffuse through the semiconductor film and function to promote the crystallization of the semiconductor film;

forming a gettering layer comprising phosphorus silicate glass over <u>an entire surface of</u> said semiconductor film after the crystallization; and

heating said semiconductor film and said gettering layer in order to getter the catalyst metal in said semiconductor film using said gettering layer.

- 27. (Previously Presented) A method according to claim 26 wherein said semiconductor device is a photoelectric conversion device.
- 28. (Previously Presented) A method according to claim 26 wherein said heating to getter the catalyst metal is continued for 1-4 hours.

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29. (Previously Presented) A method according to claim 26 wherein said phosphorus silicate glass contains phosphorus at a concentration of 1 to 30 wt%.

30-31. (Canceled)

- 32. (Previously Presented) A method according to claim 26 wherein said catalyst metal is selected from the group consisting of Ni, Fe, Co, and Pt.
- 33. (Previously Presented) A method according to claim 26 further comprising a step of removing said gettering layer after the gettering.
- 34. (Currently Amended) A method of manufacturing a semiconductor device comprising:

providing a substantially intrinsic semiconductor film on an insulating surface; providing said semiconductor film with a catalyst metal-containing material;

crystallizing said semiconductor film by heating in a way that causes said catalyst metal to diffuse through the semiconductor film and function to promote the crystallization of said semiconductor film;

forming a gettering layer comprising phosphorus silicate glass over <u>an entire surface of</u> said semiconductor film after the crystallization; and

heating said semiconductor film and said gettering layer in order to getter the catalyst metal in said semiconductor film by said gettering layer.

35. (Previously Presented) A method according to claim 34 wherein said semiconductor device is a photoelectric conversion device.

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36. (Previously Presented) A method according to claim 34 wherein said heating to getter the catalyst metal is continued for 1-4 hours.

37. (Previously Presented) A method according to claim 34 wherein said phosphorus silicate glass contains phosphorus at a concentration of 1 to 30 wt%.

38. (Canceled)

- 39. (Previously Presented) A method according to claim 34 wherein said catalyst metal is selected from the group consisting of Ni, Fe, Co, and Pt.
- 40. (Previously Presented) A method according to claim 34 further comprising a step of removing said gettering layer after the gettering.
- 41. (Previously Presented) A method according to claim 34 wherein said heating to getter the catalyst metal is conducted within a temperature from 500°C to 800°C.
- 42. (Currently Amended) A method of manufacturing a semiconductor device comprising:

providing a semiconductor film on an insulating surface;

providing a catalyst metal-containing material on said semiconductor film;

crystallizing said semiconductor film by heating in a way that causes said catalyst metal to diffuse through the semiconductor film and function to promote the crystallization of said semiconductor film;

forming a gettering layer comprising phosphorus silicate glass over <u>an entire surface of</u> said semiconductor film after the crystallization; and

heating said semiconductor film and said gettering layer in a nitrogen atmosphere in order to getter the catalyst metal contained in said semiconductor film by said gettering layer.

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43. (Previously Presented) A method according to claim 42 wherein said semiconductor device is a photoelectric conversion device.

- 44. (Previously Presented) A method according to claim 42 wherein said heating to getter the catalyst metal is conducted for 1-4 hours.
- 45. (Previously Presented) A method according to claim 42 wherein said phosphorus silicate glass contains phosphorus at a concentration of 1 to 30 wt%.

### 46. (Canceled)

- 47. (Previously Presented) A method according to claim 42 wherein said semiconductor film comprises silicon.
- 48. (Previously Presented) A method according to claim 42 wherein said catalyst metal is selected from the group consisting of Ni, Fe, Co, and Pt.
- 49. (Previously Presented) A method according to claim 42 further comprising a step of removing said gettering layer after the gettering.
- 50. (Previously Presented) A method according to claim 42 wherein said heating to getter the catalyst metal is conducted within a temperature from 500°C to 800°C.
- 51. (Currently Amended) A method of manufacturing a semiconductor device having a junction, said method comprising:

providing a semiconductor film comprising amorphous silicon on an insulating surface; providing a catalyst metal-containing material on said semiconductor film;

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crystallizing said semiconductor film by heating in a way that causes said metal to diffuse through the semiconductor film and to promote the crystallization thereof;

forming a gettering layer comprising phosphorus silicate glass over <u>an entire surface of</u> said semiconductor film after the crystallization;

heating said semiconductor film and said gettering layer at a temperature from 500°C to 800°C in order to getter the metal included in said semiconductor film by said gettering layer; and

forming a doped semiconductor film on said semiconductor film to form a junction.

- 52. (Previously Presented) A method according to claim 51 wherein said semiconductor device is a photoelectric conversion device.
- 53. (Previously Presented) A method according to claim 51 wherein said heating to getter the metal is conducted for 1-4 hours.
- 54. (Previously Presented) A method according to claim 51 wherein said phosphorus silicate glass contains phosphorus at a concentration of 1 to 30 wt%.

55-56. (Canceled)

- 57. (Previously Presented) A method according to claim 51 wherein said catalyst metal is selected from the group consisting of Ni, Fe, Co, and Pt.
- 58. (Previously Presented) A method according to claim 51 further comprising a step of removing said gettering layer after the gettering.
- 59. (Currently Amended) A method of manufacturing a semiconductor device having a junction, said method comprising:

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providing a substantially intrinsic semiconductor film on an insulating surface; providing a catalyst metal on said semiconductor film;

crystallizing said semiconductor film by heating to cause said catalyst metal to diffuse through the semiconductor film and to promote the crystallization of said semiconductor film;

forming a gettering layer comprising phosphorus silicate glass over <u>an entire surface of</u> said semiconductor film after the crystallization thereof;

heating said semiconductor film and said gettering layer in order to getter the catalyst metal in said semiconductor film by said gettering layer; and

forming a junction using said intrinsic semiconductor film.

- 60. (Previously Presented) A method according to claim 59 wherein said semiconductor device is a photoelectric conversion device.
- 61. (Previously Presented) A method according to claim 59 wherein said heating to getter the catalyst metal is continued for 1-4 hours.
- 62. (Previously Presented) A method according to claim 59 wherein said phosphorus silicate glass contains phosphorus at a concentration of 1 to 30 wt%.

### 63. (Canceled)

- 64. (Previously Presented) A method according to claim 59 wherein said catalyst metal is selected from the group consisting of Ni, Fe, Co, and Pt.
- 65. (Previously Presented) A method according to claim 59 further comprising a step of removing said gettering layer after the gettering.
  - 66. (Previously Presented) A method according to claim 59 wherein said heating to getter

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the catalyst metal is conducted within a temperature from 500°C to 800°C.

67. (Currently Amended) A method of manufacturing a semiconductor device having a junction, said method comprising:

providing a semiconductor film comprising amorphous silicon formed on an insulating surface;

providing a catalyst metal-containing material on said semiconductor film;

crystallizing said semiconductor film by heating in a way that causes said catalyst metal to diffuse through the semiconductor film and function to promote the crystallization of said semiconductor film;

forming a gettering layer comprising phosphorus silicate glass over <u>an entire surface of</u> said semiconductor film after the crystallization; and

heating said semiconductor film and said gettering layer in a nitrogen atmosphere in order to getter the catalyst metal contained in said semiconductor film by said gettering layer; and

forming a junction on said semiconductor film.

- 68. (Previously Presented) A method according to claim 67 wherein said semiconductor device is a photoelectric conversion device.
- 69. (Previously Presented) A method according to claim 67 wherein said heating to getter the catalyst metal is continued for 1-4 hours.
- 70. (Previously Presented) A method according to claim 67 wherein said phosphorus silicate glass contains phosphorus at a concentration of 1 to 30 wt%.

71-72. (Canceled)

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73. (Previously Presented) A method according to claim 67 wherein said catalyst metal is selected form the group consisting of Ni, Fe, Co, and Pt.

- 74. (Previously Presented) A method according to claim 67 further comprising a step of removing said gettering layer after the gettering.
- 75. (Previously Presented) A method according to claim 67 wherein said heating to getter the catalyst metal is conducted within a temperature from 500°C to 800°C.
- 76. (Currently Amended) A method of manufacturing a semiconductor device, comprising:

providing a semiconductor film on an insulating surface;

forming a catalyst metal-containing material on said semiconductor film, said catalyst being a material which facilitates crystallization of said semiconductor film, but which when present in a final product of the semiconductor device degrades operation of the semiconductor device;

crystallizing said semiconductor film by heating in a way that causes said catalyst metal-containing material to diffuse into at least a part of the semiconductor film, said catalyst metal-containing material when so diffused functioning to facilitate said crystallization;

forming a gettering layer comprising phosphorus silicate glass over <u>an entire surface of</u> said semiconductor film after said crystallization; and

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processing said semiconductor film and said gettering layer to remove at least one portion of said catalyst metal in said semiconductor film.

77. (Canceled)

- 78. (Previously Presented) A method as in claim 76, wherein said metal includes Nickel.
- 79. (Previously Presented) A method as in claim 76, wherein said catalyst material allows said crystallization to occur at a lower temperature.

80. (Canceled)

81. (Currently Amended) A method of manufacturing a semiconductor device comprising:

providing a semiconductor film on an insulating surface;

providing said semiconductor film with a metal-containing material;

crystallizing said semiconductor film by heating in a way that causes said metal to diffuse through the semiconductor film and function to promote the crystallization of the semiconductor film;

introducing a gettering material into a surface of said crystallized semiconductor film within a region of 0.1 to 0.2  $\mu m$  in depth from the surface of the crystallized semiconductor film;

heating said semiconductor film after introducing said gettering material in order to getter the metal in said semiconductor film; and

removing at least said entire surface after gettering the metal in said semiconductor film.

82. (Currently Amended) A method of manufacturing a semiconductor device comprising:

providing a semiconductor film doped with boron at a concentration of 0.001-0.1 atm %

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on an insulating surface;

providing said semiconductor film with a metal-containing material;

crystallizing said semiconductor film by heating in a way that causes said metal to diffuse through the semiconductor film and function to promote the crystallization of said semiconductor film;

forming a gettering layer comprising phosphorus silicate glass over <u>an entire surface of</u> said semiconductor film after the crystallization; and

heating said semiconductor film and said gettering layer in order to getter the metal in said semiconductor film by said gettering layer.

83. (Currently Amended) A method of manufacturing a semiconductor device comprising:

providing a substantially intrinsic semiconductor film on an insulating surface; providing said semiconductor film with a metal-containing material;

crystallizing said semiconductor film by heating in a way that causes said metal to diffuse through the semiconductor film and function to promote the crystallization of said semiconductor film;

introducing a gettering material into a surface of the crystallized semiconductor film within a region of 0.1 to 0.2  $\mu m$  in depth from the surface of the crystallized semiconductor film;

heating said semiconductor film after introducing said gettering material in order to getter the metal in said semiconductor film; and

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removing at least said entire surface after gettering the metal in said semiconductor film.

84. (Currently Amended) A method of manufacturing a semiconductor device comprising:

providing a semiconductor film doped with boron at a concentration of 0.001-0.1 atm % on an insulating surface;

providing said semiconductor film with a metal-containing material;

crystallizing said semiconductor film by heating in a way that causes said metal to diffuse through the semiconductor film and function to promote the crystallization of said semiconductor film;

introducing a gettering material into a surface of the crystallized semiconductor film within a region of 0.1 to 0.2  $\mu m$  in depth from the surface of the crystallized semiconductor film;

heating said semiconductor film after introducing said gettering material in order to getter the metal in said semiconductor film; and

removing at least said entire surface after gettering the metal in said semiconductor film.

85. (Currently Amended) A method of manufacturing a semiconductor device comprising:

providing a semiconductor film on an insulating surface;

providing a metal-containing material on said semiconductor film;

crystallizing said semiconductor film by heating in a way that causes said metal to diffuse through the semiconductor film and function to promote the crystallization of said semiconductor film;

introducing a gettering material into a surface of the crystallized semiconductor film within a region of 0.1 to 0.2  $\mu m$  in depth from the surface of the crystallized semiconductor film;

heating said semiconductor film in a nitrogen atmosphere after introducing said gettering material in order to getter the metal contained in said semiconductor film; and

removing at least said entire surface after gettering the metal in said semiconductor film.

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86. (Currently Amended) A method of manufacturing a semiconductor device having a junction, said method comprising:

providing a semiconductor film doped with boron at a concentration of 0.001-0.1 atm % on an insulating surface;

providing a metal on said semiconductor film;

crystallizing said semiconductor film by heating to cause said metal to diffuse through the semiconductor film and to promote the crystallization of said semiconductor film;

forming a gettering layer comprising phosphorus silicate glass over <u>an entire surface of</u> said semiconductor film after the crystallization thereof;

heating said semiconductor film and said gettering layer in order to getter the metal in said semiconductor film by said gettering layer; and

forming a junction using an intrinsic semiconductor film.

87. (Currently Amended) A method of manufacturing a semiconductor device having a junction, said method comprising:

providing a substantially intrinsic semiconductor film on an insulating surface; providing a metal on said semiconductor film;

crystallizing said semiconductor film by heating to cause said metal to diffuse through the semiconductor film and to promote the crystallization of said semiconductor film;

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introducing a gettering material into a surface of the crystallized semiconductor film within a region of 0.1 to 0.2  $\mu m$  in depth from the surface of the crystallized semiconductor film;

heating said semiconductor film after introducing said gettering material in order to getter the metal in said semiconductor film by said phosphorus;

removing at least said entire surface after gettering the metal in said semiconductor film; and

forming a junction using a doped semiconductor film.

88. (Currently Amended) A method of manufacturing a semiconductor device having a junction, said method comprising:

providing a semiconductor film doped with boron at a concentration of 0.001-0.1 atm % on an insulating surface;

providing a metal on said semiconductor film;

crystallizing said semiconductor film by heating to cause said metal to diffuse through the semiconductor film and to promote the crystallization of said semiconductor film;

introducing a gettering material into a surface of the crystallized semiconductor film within a region of 0.1 to 0.2  $\mu m$  in depth from the surface of the crystallized semiconductor film;

heating said semiconductor film and said gettering material in order to getter the metal in said semiconductor film;

removing at least said entire surface after gettering the metal in said semiconductor film; and

forming a junction using an intrinsic semiconductor film.

89. (Currently Amended) A method of manufacturing a semiconductor device comprising:

providing a semiconductor film on an insulating surface;

forming a metal-containing material on said semiconductor film, said metal being a material which facilitates crystallization of said semiconductor film, but which when present in a

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final product of the semiconductor device degrades operation of the semiconductor device;

crystallizing said semiconductor film by heating in a way that causes said metalcontaining material to diffuse into at least a part of the semiconductor film, said metal-containing material when so diffused functioning to facilitate said crystallization;

introducing a gettering material into a surface of the crystallized semiconductor film within a region of 0.1 to  $0.2~\mu m$  in depth from the surface of the crystallized semiconductor film;

processing said semiconductor film after introducing said gettering material to remove at least one portion of said metal in said semiconductor film; and

removing at least said entire surface of the crystallized semiconductor film after gettering the metal in said semiconductor film.

- 90. (Previously Presented) A method according to any one of claims 26, 34, 42, 51, 59, 67, 76 or 81-89 wherein said insulating surface comprises silicon oxide.
- 91. (Previously Presented) A method according to any one of claims 26, 34, 42, 51, 59, 67, 76 or 81-89 wherein the concentration of said metal in said crystallized semiconductor film is not higher than  $5 \times 10^{18}$  atoms/cm<sup>3</sup>.

# 92. (Canceled)

- 93. (Previously Presented) A method according to any one of claims 26, 34, 42, 51, 59, 67, 76 81, 85, or 89 wherein said semiconductor film is provided by a plasma CVD technique.
- 94. (Previously Presented) A method according to any one of claims 26, 34, 42, 51, 59, 67, 76 81, 85, or 89 wherein said semiconductor film is provided by a low pressure CVD technique.
  - 95. (Previously Presented) A method according to any one of claims 26, 34, 42, 51, 59,

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67, 76 81, 85, or 89 wherein said semiconductor film is provided by a sputtering technique.

96. (Previously Presented) A method according to any one of claims 82-89 wherein said heating or processing to getter the metal is conducted within a temperature from 500°C to 800°C.

- 97. (Previously Presented) A method according to any one of claims 81-89 wherein said semiconductor device is a photoelectric conversion device.
- 98. (Previously Presented) A method according to any one of claims 81-89 wherein said heating or processing to getter the metal is conducted for 1-4 hours.
- 99. (Previously Presented) A method according to any one of claims 81-89 wherein said metal is selected from the group consisting of Ni, Fe, Co, and Pt.

100-102. (Canceled)

- 103. (Previously Presented) A method according to any one of claims 26, 34, 42, 51, 59, 67, 76, 82, or 86 wherein said gettering layer is formed by a CVD technique.
- 104. (Previously Presented) A method according to any one of claims 81, 83-85, or 87-89, wherein said gettering material comprises phosphorus.
- 105. (Previously Presented) A method according to any one of claims 81, 83-85, or 87-89, wherein said gettering material is introduced by a plasma doping method.
- 106. (Previously Presented) A method according to any one of claims 26, 34, 42, 51, 59, 67, 76, 82, or 86, wherein said gettering layer is in contact with said semiconductor film.

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107. (Previously Presented) A method according to any one of claims 81, 83-85, or 87-89, wherein said gettering material is introduced into an entire surface of the crystallized semiconductor film.